

PRODUCT LINE OVERVIEW

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Adden Fully Upholstered Lounge



BRISTOL



BRISTOL FLEX



BUMP



CANYON



WILLIAM



WILMINGTON

- Power | 110 volt | USB
- Casters and motion packages
- Tablet arms

- Multiple fabrics
- Contrast or blended stitching
- Cup holders

Adden Fully Upholstered Modular Lounge



COLLEGETOWN



COLLEGETOWN FLEX



EMMA



EXETER



CHELSEA



CHELSEA JR



HADLEY



JULIA



SAUGUS



FORBES



JOANNA



KENSINGTON



LENOX



CHELSEA



HADLEY



SAUGUS



LOUIS



NEWTON



NEWMAN



SALEM
SALEM FLEX



NEWMAN CHAIR | 1100 TABLE



COLLEGETOWN CHAIR | 1150 TABLES

Flex Cover | Bristol | Collegetown | Salem

- Replaceable components and fabric
- No tools required to disassemble
- Covers tailored to fit with precision
- Same durable and rugged frame as standard units



Upholstered | Ottoman | Benches | Tables



Wood Sided Lounge and Tables



Rockers



Anywhere Chairs and Tables



Julia's frame is machined on state of the art CNC equipment to within the tightest of tolerances. All pieces are puzzle cut into mortise and tenon style joints and assembled using industrial wood glue and fasteners. Sinuous wire springs are added for durability and strength. Foam is a commercial grade for comfort and longevity. The fabric is upholstered to the frame with precision for a tailored fit and finish. A variety of pieces are available to build numerous configurations.



Julia



JUL60CB
Inside Curve with Back



JUL60RCB
Reverse Curve with Back



JUL60C
Curve | Bench



JUL38RCB
Reverse Curve with Back



JUL02ARMR
Right Arm Settee Module



JUL03 ARM
Sofa with Arms



JUL03
Sofa



JUL03ARML
Left Arm Sofa Module



JUL38CB
Inside Curve with Back



JUL38C
Curve | Bench



JUL30WB
30° Wedge | Chair



JUL30W
30° Wedge | Bench



JUL03ARMR
Right Arm Sofa Module



JUL4724B
2 Seat Bench



JUL7024B
3 Seat Bench



JUL36DHT
Coffee Table | HPL Top



JUL38WB
38° Wedge | Chair



JUL38W
38° Wedge | Bench



JUL01
Chair



JUL01ARML
Left Arm Chair Module



JULARMRTPOW
Right Table Arm with Power



JULARMLTPOW
Left Table Arm with Power



JUL18DFT
Ottoman



JUL18PEDFT
Nesting Ottoman



JUL01ARMR
Right Arm Chair Module



JUL01ARM
Settee with Arms



JUL02
Settee



JUL02ARML
Left Arm Settee Module

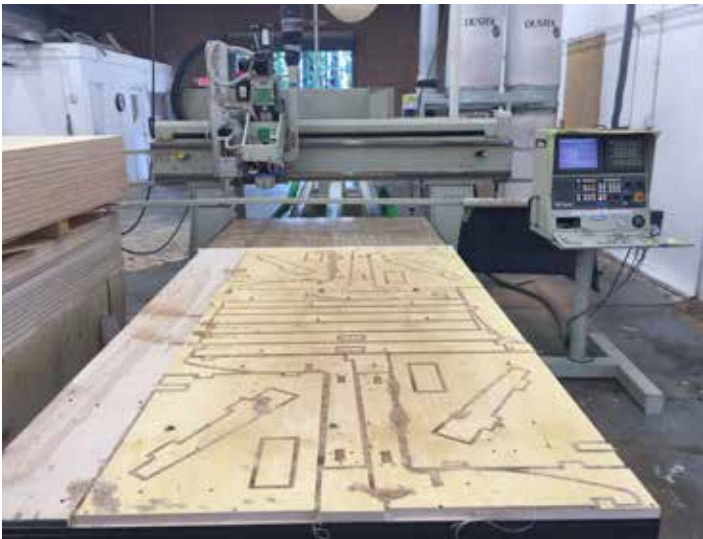


JUL18DHT
Ottoman | HPL Top

Standard Features:

- 18" Seat Height
- Top Stitch
- 8 Gauge Seat Spring | 11 Gauge Back Spring
- Commercial Grade Foam for Comfort
- Ganging Clip for Chairs, Curves and Wedges
- Silver or Black Metal Feet
- HPL Tops on Tables | Thermoplastic Matching Edge
- **Option:** Double Needle Stitch | **Option:** Power

Upholstery Frames



Adden brand upholstered seating is constructed with state of the art equipment, efficient procedures and true craftsmanship. Premium materials are used in a six step process to ensure fabrics are 4-way matched, the “fit” is tailored, frames are solid and the end product is of the highest quality.



1. PUZZLE CUTTING

Programs are created for our heavy-duty, CNC router to maximize the yield of our premium grade engineered and laminated sheet goods. The results are “puzzle” like pieces that are machined to within 1/32” tolerances. These shapes interlock as we build the frame to ensure that they hold strong in active environments.



KENSINGTON



BRISTOL



CANYON



2. FRAME ASSEMBLY

The “puzzle” pieces are removed from the “nest” (as shown above),locked together and further joined using commercial grade wood glue and mechanical fasteners.



3. SPRING UP

After frame assembly, continuous coils are added and reinforced with paper covered tie rods for “no sag” construction. These are affixed to engineered hardwood rails using tape lined clips to prevent squeaking.



4. CUTTING

Patterns are available to ensure the most efficient use of fabrics. All pieces are then cut to specific and exact shapes. Commercial grade fabric knives are used to cut stacks of fabric for stitching.



5. SEWING

Commercial grade sewing machines produce several types of stitches. Single Needle, Top Stitch and Double Needle are available. Highly durable, resilient, bonded nylon thread is used that can match or contrast the fabric selected.



6. UPHOLSTERING

Highly trained and experienced upholsterers take great pride in the fine details of how they tailor each piece. Our people are well versed at 4-way matching fabrics (top to bottom and left to right) which create the highest quality upholstered seating available.



Double Needle



Top Stitch



Single Needle

Molded Lounge | Beam | Chair



520-50



520-20



520-10



520-60



520-55



520-70



520-80



5000-250



5000-20



3000-2330
5000-2330



3000-2300
5000-2300



3000-2400
5000-2400

What Is Rotationally Molded and Foaming?



Rotational molding creates durable seating solutions that are easy to clean, rugged, comfortable, safe and secure. The process begins by connecting large molds tindustrial “arms”. We utilize two different materials depending on what we are making. Polyvinyl Chloride (liquid) is used for flexible vinyl that will be pressure foam filled and Linear, Low Density Polyethylene (pellets) is used for rigid plastic. Once the molds are secured to the arm, the selected material is measured and poured into the cavity of the mold. A cover is locked down so that the arm can be set into a tumbling and rotating motion. The entire arm is then sent into a large oven that will melt the material to form to the mold. This results in furniture that is:

- Fluid, pick and puncture resistant
- Seamless and sealed
- Completely homogeneous in color
- Easy to clean with mild detergent, steam or bleach-based agents
- Bulky and difficult to lift



Seamless rigid plastic skin

5000

Rigid, high-impact design



Seamless vinyl skin

High-resiliency foam
520

Rigid, high-impact, sealed base

Rotationally molded and pressure foam filled cushions with steel framing for bolt on fastening found in: 3000 ModuSeat Beam, 350 ModuRocker, 600 series, 800 ModuBlock (pictured), 810 ModuEsque.



810-01-3

Moduform pressure molds a two part, high resiliency foam that bonds to the interior skin of our specially formed vinyl. We pressure mold cushions that allow for fabric covers (350, 800, 810, 600). These have embedded steel frames for safety and security.



Fit



FIT's rich looking feel is derived from select oak veneer. Traditional cabinet construction is used to ensure a sound fit. All wood surfaces are finished using Moduform's unique UV cured resin. In total, FIT offers tremendous value for those who require a budget conscious solution.

Moduform offers five different wood finishes:
Natural | Light Cherry | Cherry | Stone | Dark Mocha



FIT3A | Pedestal Desk



FIT4A | Dresser



FIT3AMP | Mobile Pedestal



FIT5A-2D | Nightstand



FIT4B | Dresser



FIT5A | Nightstand



FIT6C1 | Wardrobe



FIT6C1-1D | Wardrobe



FIT08ND | Platform Bed

Please visit www.moduform.com/resources for more information on our wood finishes.



GL908ND | Platform Bed



GL4A | Dresser



GL908-3D | Platform Bed



GL4A | GL4AW | Dresser

Lowell- Post and panel design features full length chamfers on all edges. Solid, northern grown red oak legs are joined to a shaped oak veneer core plywood panel. Solid oak drawer fronts include an integrated crescent pull, tops overhang the sides and front creating a softer look. A variety of beds are available to meet numerous design requirements. Lowell brings a residential feel to contract environments.



Lowell

Passages



For more than 25 years **Passages** has been the most desirable collection of room furnishings for behavioral health, substance abuse and transitional housing facilities. With its solid tops, side panels and drawer fronts, it offers the warmth of solid red oak combined with features that make it safe, secure, maintainable, and very durable.



PS908ND | Platform Bed



PS4B-18 | Dresser



PS5B-3D | Nightstand



PS908NDR | Restraint Platform Bed

For more than 40 years the **Roommate** collection has been the established standard for commercial and contract use room furniture. The lines are crisp and the finish is clean. Solid red oak elements help to create a warm and inviting atmosphere so that wherever the products are used, it will always feel like home. Lofting beds are designed to create additional living and storage space.



RM6C2 | Wardrobe



RM68-1D | Wardrobe



RM4C | Dresser



RM18 Bed | Twin Spring Deck



RM3A | Pedestal Desk



RM5A-2D | Nightstand



RM908ND | Platform Bed



RM3MP | Mobile Pedestal



RM3BNP | Writing Desk



FR5-2O | FR5-3O | Nightstand



FR9SF | Platform Bed Internal Steel Frame



FR3NP | Writing Desk



FR6-6O | FR6-8O | Storage Unit



FR6STD-6O | Slope Top



FR6STD-8O | Slope Top

Fortress Features:

- Sloped tops and shelves
- Internal steel frames on beds for safety, security, & durability
- Finished with formulated UV cured resin that stands tough against bodily fluids & bloodborne pathogens
- Easily disinfected with bleach-based agents
- Solid red oak material humanizes your environment