

# WARMTH YOU CAN FEEL. PERFORMANCE YOU CAN TRUST.

Real and natural wood furniture designed to create warm, welcoming environments while delivering years of dependable performance.



**MODU  
FORM**

# THE FOUNDATIONS OF FURNITURE PERFORMANCE

Furniture performance is determined by more than appearance alone. Material selection, construction methods, finishing techniques, and hardware all contribute to long-term durability, appearance retention, and service life.

## FIVE PILLARS OF FURNITURE PERFORMANCE

### 01 MATERIAL SELECTION

The foundation of structural performance.

### 02 STRUCTURAL INTEGRITY

Panels, rails, shelves, and support components working together to create strength and stability.

### 03 JOINERY & ASSEMBLY

Precision manufacturing and assembly methods designed for long-term durability.

### 04 SURFACE PROTECTION

Finishes and edge treatments that help protect furniture from wear and moisture.

### 05 HARDWARE & MOVING COMPONENTS

Slides, hinges, pulls, and operating components selected for long-term reliability.

The following pages explore the materials, methods, and manufacturing decisions that contribute to long-term furniture performance.



Precision-machined hardwood-core plywood components prepared for assembly.



# BUILT ON BETTER. BUILT TO LAST.

## FIVE PILLARS OF FURNITURE PERFORMANCE

Furniture performance is determined by more than how it looks. It's the result of intentional material selection, precise construction, and relentless attention to detail.

### 01

#### MATERIAL SELECTION

We start with hardwood-core plywood, real wood veneer, and solid red oak components chosen for their strength, stability, and natural beauty.



#### WHY IT MATTERS



Better materials resist wear, impact, moisture, and daily use—delivering long-term durability and value.

#### THE MODUFORM RESULTS

- Real wood beauty and warmth
- Greater strength and screw retention
- Superior moisture resistance
- Cleaner, safer, longer lasting

### 02

#### STRUCTURAL INTEGRITY

Our cabinets are built with hardwood-core and solid wood components for superior strength and stability.



#### WHY IT MATTERS



Strong construction prevents racking, joint failure, and fastener pullout over years of demanding use.

#### THE MODUFORM RESULTS

- Hardwood-core resists sagging
- Better screw and fastener holding
- Maintains integrity in high-use environments
- Longer service life

### 03

#### JOINERY & ASSEMBLY

Our ModuV UV-cured finish provides exceptional resistance to chemicals, stains, and everyday wear while highlighting real wood.



#### WHY IT MATTERS



Stronger joints mean cabinets stay square, secure, and quiet for the life of the furniture.

#### THE MODUFORM RESULTS

- Dowels and glue create permanent bonds
- Reduces squeaks, movement, and loosening
- Withstands repeated stress and use
- Built to last—not just assembled

### 04

#### SURFACE PROTECTION

Precision joinery, dowels, and glue create strong, lasting connections—not just temporary fastening.



#### WHY IT MATTERS



Protects the beauty of real wood and makes furniture easier to clean and maintain.

#### THE MODUFORM RESULTS

- Real wood look and feel
- Superior chemical and stain resistance
- Will not peel, bubble, or delaminate
- Enhanced cleanability

### 05

#### HARDWARE & MOVING PARTS

We use commercial-grade hinges, ball bearing drawer slides, and precision moving components selected for reliability and smooth operation.



#### WHY IT MATTERS



Quality hardware ensures smooth, secure operation and reduces maintenance over replacement cycles.

#### THE MODUFORM RESULTS

- Heavy-duty hinges built for daily use
- Smooth full-extension drawer slides
- Rated for commercial use
- Fewer failures, less downtime

## THE DIFFERENCE ISN'T JUST WHAT YOU SEE.

It's what you don't see. Stronger materials, smarter construction, and better finishes mean fewer repairs, less downtime, and furniture that continues to perform—year after year.



**LOWER MAINTENANCE**  
Fewer repairs and less downtime.



**LONG-TERM DURABILITY**  
Built to withstand years of daily use.



**WARM, REAL WOOD BEAUTY**  
Creates inviting residential spaces.



**TRUSTED PERFORMANCE**  
Dependable furniture your team can count on.



# PERFORMANCE WHERE IT MATTERS MOST

Thoughtful materials, proven construction methods, and commercial-grade components come together to deliver long-term performance across every ModuForm wood furniture collection.



## BEHAVIORAL HEALTH

Durable furnishings designed for demanding environments.



### STAFF HOUSING & OVERNIGHT ACCOMMODATIONS

Engineered for repeated occupancy and continuous use.



### HUMAN SERVICES & HEALTHCARE

Warm, welcoming environments that support recovery.



### LEARNING & STUDENT HOUSING

Built for study, storage, and daily living.

## ONE CONSTRUCTION PHILOSOPHY. MULTIPLE ENVIRONMENTS.

Whether furnishing behavioral health facilities, student housing, healthcare environments, or overnight accommodations, ModuForm furniture is engineered to deliver long-term performance where it matters most.



# THE PROCESS BEHIND THE PERFORMANCE

Every ModuForm wood product is built through a process that combines precision machining, durable finishing, proven assembly methods, and final inspection.

## 01 MACHINED COMPONENTS



Hardwood-core plywood panels are precision machined to create the foundation of every cabinet.



**LOWER  
MAINTENANCE**  
Fewer repairs and  
less downtime

## 02 MODUV UV-CURED FINISHING



Components are sealed and finished using our UV-cured ModUV process to enhance real wood while providing exceptional durability.



**LONG-TERM  
DURABILITY**  
Built to withstand  
years of daily use

## 03 ASSEMBLY & CRAFTSMANSHIP



Finished components are assembled using dowels, adhesives, and proven construction methods developed through decades of furniture manufacturing.



**REAL WOOD  
BEAUTY**  
Natural warmth  
and character

## 04 FINAL INSPECTION & PREPARATION



Each piece is inspected, cleaned, and prepared for shipment to ensure it arrives ready for years of service.



**TRUSTED  
PERFORMANCE**  
Dependable furniture  
your team can count on



# BUILT FROM BETTER MATERIALS

Every ModuForm product begins with a deliberate choice of materials. From hardwood-core substrates to UV-cured finishes, each material is selected for durability, beauty, and long-term performance in demanding environments.

## 01 VENEER WITH HARDWOOD CORE



Resists warping, cracking, and delamination while delivering the warmth of real wood.

## 02 SOLID OAK COMPONENTS



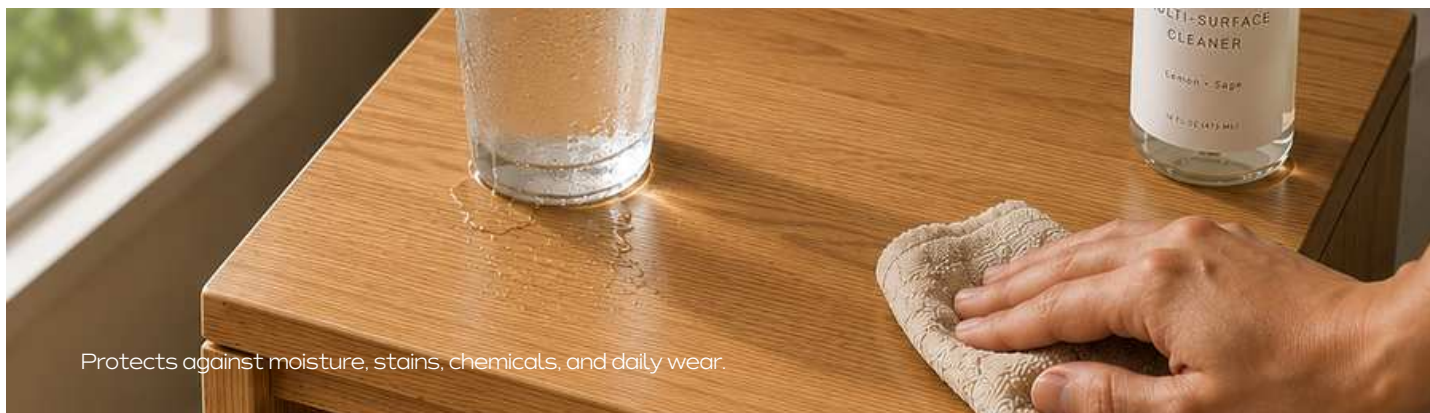
Maximum durability, superior screw holding, and timeless character.

## 03 HIGH PRESSURE LAMINATE



Exceptional wear resistance and cleanability for high-use surfaces.

## 04 MODUV UV-CURED FINISH



Protects against moisture, stains, chemicals, and daily wear.



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## WARMTH YOU CAN FEEL. PERFORMANCE YOU CAN TRUST.

Real wood furniture systems that bring warmth, durability, and long-term value to resident spaces.

Built from hardwood-core materials, real wood veneers, solid oak components, and durable finishes, ModuForm furniture is designed to withstand years of daily use while creating spaces that feel comfortable, familiar, and enduring.







# MODU FORM®

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Better Outcomes.



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